



TECHNICAL SPECIFICATIONS WIREHOOD

Doc. Nr.:ING.CL02.ZZ.1623/10

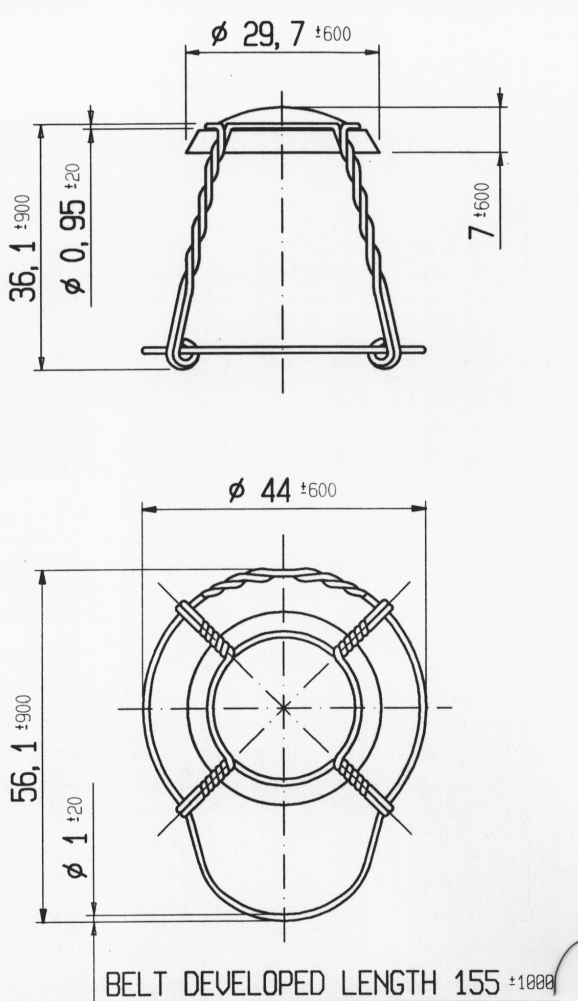
Revision: A

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FINISHED PRODUCT

CUSTOMER:.....AMORIM AUSTRALASIA
 ICAS Product code:..... VARU38CL
 Customer Product code:.....

DIMENSIONAL CHARACTERISTICS



STANDARD WIREHOOD

APPLICATION: Half bottle, bottle, Magnum

ALIMENTAR SECURITY ASPECTS

-Paints for disk and wire: material guaranteed for food use;
 -Migration tests in ethanol 15% performed- RISULTS WITHIN
 the limits fixed by the Decree MINISAN 21/03/73

RAW MATERIAL

Body wire:

- MATERIAL: Galvanized mild steel wire
- DIAMETER: 0.95 mm ± 0.02
- BREAKING POINT: 300-450 N/mm² (determined according to ISO 6892)
- ELONGATION: minimum 18% (length of sample: 150 mm)
- TWISTS ON DOUBLE WIRE: minimum 42 (length of sample: 180 mm)

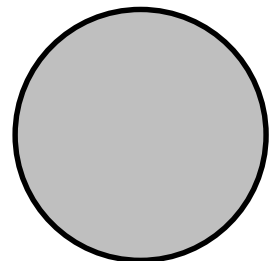
Belt wire:

- MATERIAL:Galvanized mild steel wire
- DIAMETER: 1.00 mm ± 0.02
- BREAKING POINT: 320-450 N/mm² (determined according to ISO 6892)
- ELONGATION: minimum 23% (length of sample: 150 mm)
- TWISTS ON DOUBLE WIRE: minimum 55 (length of sample: 210 mm)

Disc:

- MATERIAL: Electrolytic tin-plated metal sheet;
- QUANTITY OF TIN: 2,8 gr/m² on each side;
- HARDNESS OF THE MATERIAL: T-59 scale; 55-63 Rockwells;
- THICKNESS: 0.225 mm ± 0.01
- PRINTING: Epoxyphenolic lithography (or varnishing) and final varnishing.

Diameter:35 mm



PACKAGING

| Pallet | Container(Doc.N.SPI.17 dated 30/09/96) |
|----------|---|
| 36 Boxes | cardboard box of 2700 pcs with 60 wirehoods per stick |

Issuing Dept:QUALTY

Date: 15/10/09

Quality Assurance Manager: G.LOFARO

Sales Manager: E. MARRA