



TECHNICAL SPECIFICATIONS

WIREHOOD

Doc. Nr.:VARU38CL ING REV 01 25.05.20

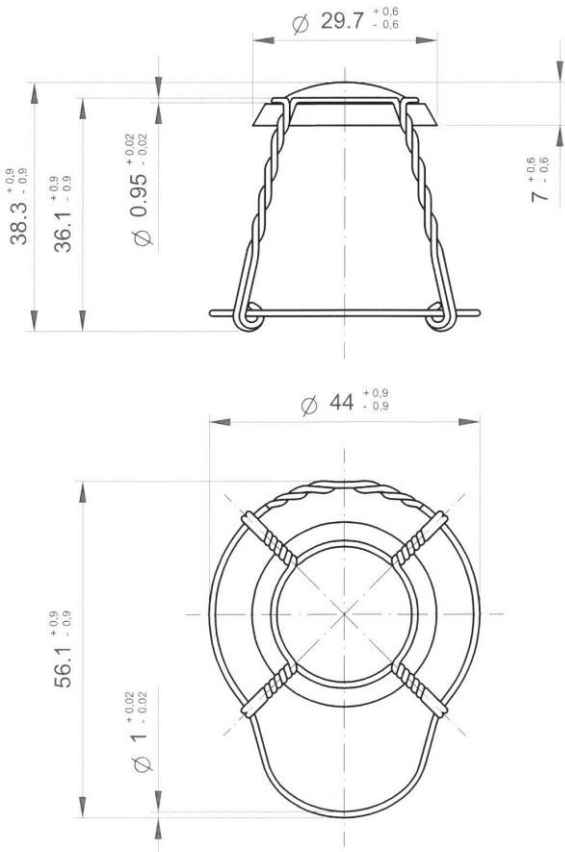
Revision: 01

Pag.1/1

FINISHED PRODUCT

CUSTOMER:.....AMORIM AUSTRALASIA PTY LTD.
ICAS Product code:.....VARU38CL
Customer Product code: 13FFB0101000038

DIMENSIONAL CHARACTERISTICS



BELT DEVELOPED LENGTH 155 +/- 1 mm.

STANDARD WIREHOOD

APPLICATION: Half bottle, bottle, Magnum

FOOD SAFETY

- Produced in accordance with GMP(Good Manufacturing Practices);
 -Raw material migration tests are performed in a 15%-ethanol Solution. The results comply with M.D. of the 21/03/73.

PACKAGING

SPI 44

RAW MATERIAL

Body wire:

- **MATERIAL AND APPLICATION FIELD:** Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m²
- **DIAMETER:** 0.95 mm ± 0.02
- **BREAKING POINT:** 320-450 N/mm² (determined according to ISO 6892-1)
- **ELONGATION:** minimum 18% (length of sample: 150mm/determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 55 (length of sample: 210 mm)

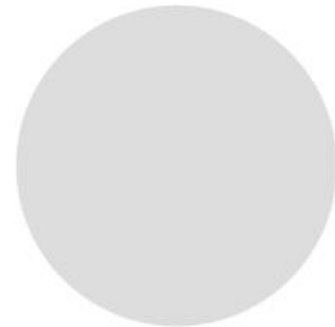
Belt wire:

- **MATERIAL AND APPLICATION FIELD:** Galvanized mild steel wire for the production of wirehoods
- **PURITY:** Minimum 99.5% of pure zinc
- **ZINC COATING:** Min. 35g/m²
- **DIAMETER:** 1.00 mm ± 0.02
- **BREAKING POINT:** 320-450 N/mm² (determined according to ISO 6892-1)
- **ELONGATION:** minimum 23 % (length of sample: 150 mm/ determined according to ISO 6892-1)
- **TWISTS ON DOUBLE WIRE:** minimum 55 (length of sample: 210 mm)

Disc:

- **MATERIAL:** Electrolytic tin-plated metal sheet
- **QUANTITY OF NOMINAL TIN:** 2,8 gr/m² (min. 2,3 gr/ m²) on both surfaces
- **HARDNESS OF THE MATERIAL:** scale TS260-TS275
- **THICKNESS:** 0.225 mm ± 0.01
- **TYPE OF PRINT:** Offset or digital.

Diameter:35 mm



The colors you see are purely indicative